

Puget Sound Clean Air Agency

1904 3rd Ave, Ste 105, Seattle, WA 98101-3317: Alan Butler (206) 689-4063

Point Source Emission Report

February 21, 2007

KENWORTH TRUCK CO - RENTON

Facility ID #: 17796

AFS#: 053-033-00096

Section 4 - Facility Emission Summary

<u>CAS#</u>	<u>Flags</u>	<u>Air Contaminants:</u>	<u>pounds/ 2004</u>	<u>tons / 2004</u>	<u>pounds/2005</u>	<u>tons /2005</u>
71-55-6	TH	1,1,1-Trichloroethane (Methyl chloroform)				
95-63-6	V	1,2,4-Trimethyl benzene	308	< 1	367	< 1
78-93-3	VT	2-Butanone (MEK; Methyl ethyl ketone)	843	< 1	1,423	< 1
112-07-2	V	2-Butoxy Ethyl Acetate	54	< 1	58	< 1
111-76-2	VT	2-Butoxyethanol (Butyl cellosolve; Ethylene glycol monobutyl ether) [glycol ether]	416	< 1	751	< 1
75-28-5	V	2-Methyl propane (isobutane)	73	< 1	88	< 1
107-87-9	VT	2-Pentanone (Methyl propyl ketone)				
2807-30-9	V	2-Propoxy-ethanol				
763-69-9	V	3-Ethyl ethoxypropionate	131	< 1	504	< 1
67-64-1	T	Acetone	72,377	36	98,507	49
123-54-6	V	Acetyl acetone	4,280	2	4,892	2
54742-48-9	V	Aliphatic hydrocarbon solvent	181	< 1	341	< 1
7429-90-5	T	Aluminum (alkyls and soluble salts)				
872-50-4	V	Amide, Cyclic	332	< 1	532	< 1
7664-41-7	T	Ammonia (NH3)				
3052-42-4	VT	Asphalt (petroleum) fumes	20	< 1		
41556-26-7	V	Bis-(1,2,2,6,6-pentamethyl-4-piperidinyl)seccate	365	< 1	612	< 1
9003-17-2	V	Butadiene Polymer				
106-97-8	VT	Butane	113	< 1	152	< 1
CO		Carbon Monoxide	2,107	1	16,469	8
9004-36-8	V	Cellulose acetate butyrate			168	< 1
53449-39-8	V	Chlorinated paraffin	1	< 1	1	< 1
51788-76-9	V	Chloro alkanes	1	< 1		
75-45-6	T	Chlorodifluoromethane (Freon 22 propellant)				
98-82-8	VT H	Cumene (Isopropylbenzene)				
110-82-7	VT	Cyclohexane	119	< 1	205	< 1
108-94-1	VT	Cyclohexanone	1	< 1	1	< 1
123-42-2	VT	Diacetone alcohol				
75-71-8	T	Dichlorodifluoromethane				
75-09-2	TH	Dichloromethane (Methylene chloride)				
111-42-2	VT H	Diethanolamine	163	< 1	23	< 1
112-34-5	V H	Diethylene glycol monbutyl ether [glycol ether]	4	< 1	1	< 1
527-93-0	V	Dimethyl adipate	310	< 1	2	< 1
115-10-6	V	Dimethyl ether propellant	277	< 1	476	< 1
106-65-0	V	Dimethyl succinate	310	< 1	2	< 1
119-40-0	V	Dimethyl glutarate	2,180	1	459	< 1
38-86-3	V	Dipentene				
14590-94-8	VT	Dipropylene glycol methyl ether	327	< 1	52	< 1

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64742-54-7	V	Distillates (petroleum) hydrofvlld	_____	_____	717	<1
141-43-5	VT	Ethanolamine (Monethanol amine)	_____	_____	_____	_____
9002-88-4	V	Ethene, homopolymer	_____	_____	3	<1
141-78-6	VT	Ethyl acetate	44,862	22	53,448	27
54-17-5	VT	Ethyl alcohol (Ethanol)	3,946	2	4,912	2
100-41-4	VTH	Ethyl benzene	329	<1	551	<1
50-29-7	VT	Ethyl ether	2	<1	2	<1
78-10-4	VT	Ethyl silicate	28	<1	50	<1
107-21-1	VTH	Ethylene glycol	46	<1	80	<1
56-81-5	V	Glycerol	7	<1	1	<1
GLYET	VTH	Glycol ethers	1	<1	5	<1
54742-94-5	V	Heavy aromatic naphtha (petrol)	4	<1	1	<1
142-82-5	VT	Heptane (n-Heptane)	14,818	7	17,159	9
322-06-0	VTH	Hexamethylene diisocyanate	220	<1	264	<1
110-54-3	VTH	Hexane (n-Hexane)	_____	_____	1	<1
107-41-5	VT	Hexylene glycol	163	<1	23	<1
54742-96-7	V	Hydrocarbon solvent	29	<1	54	<1
123-31-9	VTH	Hydroquinone	_____	_____	_____	_____
110-19-0	VT	Isobutyl acetate	29	<1	39	<1
78-83-1	VT	Isobutyl alcohol	2	<1	2	<1
108-21-4	VT	Isopropyl acetate	_____	_____	_____	_____
57-63-0	VT	Isopropyl alcohol (Isopropanol)	5,819	3	5,765	3
3008-20-6	V	Kerosene	5	<1	1	<1
58476-85-7	VT	Liquified petroleum gas	2	<1	_____	_____
7439-96-5	TH	Manganese and compounds	_____	_____	_____	_____
79-20-9	T	Methyl acetate	10,403	5	15,157	8
57-56-1	VTH	Methyl alcohol (Methanol)	7	<1	88	<1
108-10-1	VTH	Methyl isobutyl ketone (MIBK; Hexone)	9	<1	3	<1
110-43-0	VT	Methyl n-amyl ketone	55,029	28	72,694	36
109-87-5	VT	Methylal	_____	_____	_____	_____
108-87-2	VT	Methylcyclohexane	_____	_____	63	<1
108-65-6	V	Methyloxy-2-propanol acetate	4	<1	94	<1
54742-88-7	V	Mineral spirits	4,322	2	5,839	3
108-44-1	VT	m-Toluidine	1	<1	1	<1
528-63-7	VT	n-Amyl acetate	1,699	<1	2,464	1
54741-65-7	V	Naphtha (petroleum) heavy alkylated (isopar)	1,200	<1	1,921	<1
3030-30-6	VT	Naphtha (Rubber solvents)	_____	_____	_____	_____
91-20-3	VTH	Naphthalene	_____	_____	_____	_____
54742-53-6	V	Napthenic distillate	_____	_____	_____	_____
123-86-4	VT	n-Butyl acetate	33,280	17	46,795	23
71-36-3	VT	n-Butyl alcohol	56	<1	57	<1
NO2		Nitrogen Oxides	9,511	5	13,855	7

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75-52-5	VT	Nitromethane				
016-45-9	V	Nonylphenoxy-poly(Ethyleneoxy) Ethanol				
111-65-9	VT	Octane			63	<1
036-19-5	V	Octylphenoxy Polyethoxyethanol				
002-93-1	V	Octylphenoxypolyethanolnonionics surfact	163	<1	23	<1
13207	V	Other Volatile Organic Compounds (VOC)	446	<1	19,038	10
PM10		Particulate Matter	237	<1	345	<1
09-66-0	VT	Pentane	119	<1	204	<1
4742-47-8	V	Petroleum distillate, hydrotreated light	589	<1	98	<1
4742-46-7	V	Petroleum distillates	1	<1		
4742-89-8	V	Petroleum naphtha, paraffins & naphthenes	8,738	4	12,222	6
0592-78-8	V	Petroleum oil (severely hydrated)				
002-84-0	V	Polytetrafluoroethylene			76	<1
4-98-6	V	Propane	215	<1	295	<1
8476-86-8	V	Propane/isobutane(1)				
07-98-2	VT	Propylene glycol mono-methyl ether	172	<1	38	<1
8-92-2	VT	sec-Butyl alcohol				
052-41-3	V	Stoddard solvent	443	<1	533	<1
00-42-5	VTH	Styrene	8	<1	2	<1
SO2		Sulfur Oxides	48	<1	69	<1
5-65-0	VT	tert-Butyl alcohol				
09-99-9	VT	Tetrahydrofuran				
08-88-3	VTH	Toluene	2,221	1	4,228	2
84-84-9	VTH	Toluene-2,4-diisocyanate (TDI)				
02-71-6	V	Triethanolamine	1	<1		
5013-15-4	VT	Vinyl toluene	10	<1	14	<1
032-32-4	VT	VM & P Naphtha	463	<1	7	<1
4742-95-6	V	Volatile Petroleum Distillate	1,408	<1	1,686	<1
042-47-5	V	White Mineral Oil	5	<1	1	<1
330-20-7	VTH	Xylenes	875	<1	1,710	<1
Volatile Organic Compounds Total (V)			192,605	96	264,445	132
Toxic Air Contaminants Total (T)			248,998	124	327,003	164
Hazardous Air Pollutants Total (H)			3,883	2	6,956	3



Puget Sound Clean Air Agency

Notice of
Construction No. 6074
Registration No. 17796
Date 8/8/2003

HEREBY ISSUES AN ORDER OF APPROVAL TO CONSTRUCT, INSTALL, OR ESTABLISH

Use of Acetone and other negligibly reactive compounds as substitutes for Hazardous Air Pollutant (HAP)- and Volatile Organic Compound (VOC)-classified solvents in topcoats, primers, gun wash thinner and other products.

APPLICANT

Richard A Sklar, Sr Facilities Engr
Kenworth Truck Company
PO Box 9001
Renton, WA 98057-9001

OWNER

Kenworth Truck Company
PO Box 9001
Renton, WA 98057-9001

INSTALLATION ADDRESS

Kenworth Truck Company - Renton, 1601 N 8th St, Renton, WA, 98055

THIS ORDER IS ISSUED SUBJECT TO THE FOLLOWING RESTRICTIONS AND CONDITIONS

1. Approval is hereby granted as provided in Article 6 of Regulation I of the Puget Sound Clean Air Agency to the applicant to install or establish the equipment, device or process described hereon at the INSTALLATION ADDRESS in accordance with the plans and specifications on file in the Engineering Division of the Puget Sound Clean Air Agency.
2. This approval does not relieve the applicant or owner of any requirement of any other governmental agency.
3. Kenworth-Renton shall not exceed 383 tons per year of VOC emissions and shall record monthly coatings and thinner usage. A 12-month running total shall be kept on record at the plant. Kenworth-Renton shall report monthly VOC emissions for the previous 12 months within 30 days after the end of any 12 consecutive month period that VOC emissions exceed 345 tons.
4. Kenworth-Renton shall not apply coatings which exceed the following VOC content (excluding water and negligibly reactive compounds):
 - (a) for Topcoat Paints: 3.5 pounds per gallon;
 - (b) for Primers: 6.0 pounds per gallon when applied with HVLP or equivalent equipment; 3.5 pounds per gallon when such coatings are developed;
 - (c) for Chassis Primers: 3.5 pounds per gallon; and
 - (d) for Specialty Coatings: 7.0 pounds per gallon when applied with HVLP or equivalent equipment.
5. Kenworth-Renton shall include with its annual emission statement a status report on the availability of primer with VOC content less than or equal to 3.5 pounds per gallon, including product testing results of the chassis primer rated at 2.7 pounds per gallon VOC content. When the primer achieves 3.5 lbs/gal VOC content, Kenworth-Renton will no longer have to report this status on an annual basis. When product testing results show that primer with 2.7 lbs/gal VOC content is acceptable or not acceptable for use, then Kenworth-Renton will no longer have to report these results.

AUG 08 2003

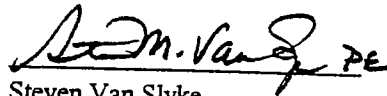
6. Kenworth-Renton shall not consume more than 421 million standard cubic feet of natural gas per year.
7. Kenworth-Renton shall keep monthly records of natural gas usage on file that shall be kept on record at the plant and made available to Puget Sound Clean Air Agency personnel upon request.
8. This Order of Approval No. 6074, amended to allow Kenworth Renton to utilize the definition of VOC as published by the EPA in the Federal Register of 16 June 1995, Volume 60, Number 116, Pages 31,633 to 31,637, when calculating VOC content of coatings, hereby supersedes and cancels Orders of Approval No. 6074 dated August 16, 1995 and No. 6977 dated October 21, 1997.

APPEAL RIGHTS

Pursuant to Puget Sound Clean Air Agency's Regulation I, Section 3.17 and RCW 43.21B.310, this Order may be appealed to the Pollution Control Hearings Board (PCHB). To appeal to the PCHB, a written notice of appeal must be filed with the PCHB and a copy served upon Puget Sound Clean Air Agency within 30 days of the date the applicant receives this Order.



Alan Butler
Reviewing Engineer
ns



Steven Van Slyke
Supervising Engineer

PUGET SOUND AIR POLLUTION CONTROL AGENCY

110 Union Street, Suite 500, Seattle, WA 98101-2038

Registration No. 17796
NOC No. 6654
Page 1 of 1
Date APR 10 1997

GENERAL REGULATORY ORDER

Under the authority of PSAPCA Regulation I, Section 3.03, General Regulatory Orders, this Order is issued to:

Kenworth Truck Company - Renton

for the facility located at:

1601 N 8th St
Renton, WA 98055

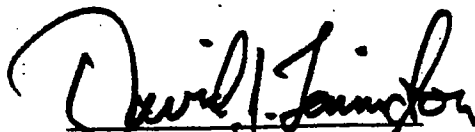
The purpose of this Order is to implement provisions of Chapter 70.94 RCW or the rules adopted thereunder. The owner of the above facility shall abide by the following emission limits, monitoring, recordkeeping and reporting conditions for the site indicated above.


Limits and Conditions:

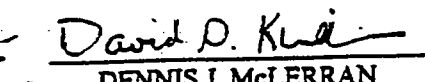
As an alternate means of compliance with Regulation II Section 3.04(e), Kenworth may use conventional spray equipment provided Kenworth-Renton shall not apply coatings with conventional spray equipment that exceed the following VOC content (excluding water but including negligibly reactive compounds):

- (a) For Top-Coat Paints: 3.5 pounds per gallon; and
- (b) For Primers: 3.5 pounds per gallon.

Pursuant to Regulation I, Section 3.17 and RCW 43.21B.310, this Order may be appealed to the Pollution Control Hearings Board (PCHB). To appeal to the PCHB, an appeal must be filed with the PCHB and a copy served upon PSAPCA within 30 days of receiving this Order.


DAVID J. LENINGTON
Reviewing Engineer


JAY M. WILLENBERG PE
Reviewing Engineer


for DENNIS J. McLERRAN
Air Pollution Control Officer

Puget Sound Air Pollution Control Agency

HEREBY ISSUES AN ORDER OF APPROVAL
TO CONSTRUCT, INSTALL, OR ESTABLISH

Registration No. 17796

Notice of
Construction No. 6977

Date OCT 21 1997

Increase VOC Emissions Cap from 184 tons per year to 383 tons per year.

RICHARD A SKLAR

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KENWORTH TRUCK COMPANY - RENTON
PO BOX 9001
RENTON WA 98057-9001

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INSTALLATION ADDRESS

KENWORTH TRUCK COMPANY - RENTON, 1601 N 8TH ST, RENTON, WA, 98055

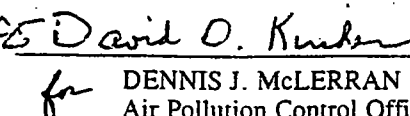
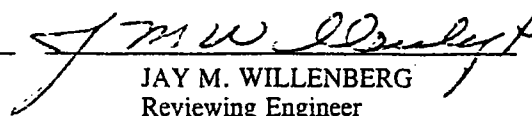
THIS ORDER IS ISSUED SUBJECT TO THE FOLLOWING RESTRICTIONS AND CONDITIONS

1. Approval is hereby granted as provided in Article 6 of Regulation I of the Puget Sound Air Pollution Control Agency to the applicant to install or establish the equipment, device or process described hereon at the INSTALLATION ADDRESS in accordance with the plans and specifications on file in the Engineering Division of PSAPCA.
2. This approval does not relieve the applicant or owner of any requirement of any other governmental agency.
3. Kenworth-Renton shall not exceed 383 tons per year of VOC emissions and shall record monthly coatings and thinner usage. A 12-month running average of VOC emissions shall be kept on record at the plant.
4. Within 30 days after the end of any 12 consecutive month period that Kenworth-Renton's VOC emissions exceed 345 tons, Kenworth-Renton shall report to PSAPCA its monthly VOC emissions for the previous 12 months.
5. This Order of Approval No. 6977 hereby supersedes and cancels Condition No. 4 of Order of Approval No. 6074 dated Aug 16, 1995.



DAVID J. LENINGTON
Reviewing Engineer

MEJ



JAY M. WILLENBERG
Reviewing Engineer

for DENNIS J. McLERRAN
Air Pollution Control Officer



Puget Sound Clean Air Agency

110 Union Street, Suite 500, Seattle, WA 98101-2038

Notice of
Construction No. 8344

Registration No. 17796

Date

JUL 24 2003

GENERAL REGULATORY ORDER

Under the authority of Puget Sound Clean Air Agency Regulation I, Section 3.03, General Regulatory Orders, this Order is issued to:

Kenworth Truck Company - Renton

for the facility located at:

1601 N 8th St
Renton, WA 98055

1. Kenworth Truck Company (Kenworth Renton) may use acetone and other negligibly reactive compounds as substitutes for hazardous air pollutant (HAP)- and volatile organic compounds (VOC)-classified solvents in topcoats, primers, gun wash thinner, and other products. Negligibly reactive compounds do not need to be counted when calculating VOC content of coatings.
2. As an alternate means of compliance with Regulation II Section 3.04 (e), Kenworth Renton may use conventional spray equipment provided Kenworth Renton shall not apply coatings with conventional spray equipment that exceed the following VOC content (excluding water and negligibly reactive compounds): (a) For Topcoat Paints: 3.5 pounds per gallon; and (b) For Primers: 3.5 pounds per gallon.
3. This Regulatory Order No. 8344, issued to allow Kenworth Renton to utilize the definition of VOC as published by the EPA in the Federal Register of 16 June 1995, Volume 60, Number 116, Pages 31,633 to 31,637, when calculating VOC content of coatings, hereby supersedes and cancels General Regulatory Order No. 6654 dated April 10, 1997.

APPEAL RIGHTS

Pursuant to Regulation I, Section 3.17 and RCW 43.21B.310, this Order may be appealed to the Pollution Control Hearings Board (PCHB). To appeal to the PCHB, an appeal must be filed with the PCHB and a copy served upon Puget Sound Clean Air Agency within 30 days of receiving this Order.

Alan Butler
Reviewing Engineer

Steven Van Slyke
Supervising Engineer



Puget Sound Clean Air Agency

110 Union Street, Suite 500, Seattle, WA 98101-2038

11 Aug 03

Notice of
Construction No. 8884

Registration No. 17796

Date

JUL 24 2003

GENERAL REGULATORY ORDER

Under the authority of Puget Sound Clean Air Agency Regulation I, Section 3.03, General Regulatory Orders, this Order is issued to:

Kenworth Truck Co - Renton

for the facility located at:

**1601 N 8th St
Renton, WA 98055**

1. Kenworth Truck Company Renton (Kenworth) shall limit facility-wide emissions of hazardous air pollutants in Section 112(b) of the federal Clean Air Act (HAP) to no greater than 9.8 tons of any single listed HAP and no greater than 24.5 tons of all HAP during any 12 consecutive months after the effective date of this Order.
2. Kenworth shall monitor the HAP content of all compounds used in the manufacturing process at the facility. Kenworth shall maintain material safety data sheets or certified product data sheets for these compounds on site.
3. No later than 60 days after the end of each month, Kenworth shall calculate monthly emissions of HAP, using a mass balance approach, and prepare monthly records that demonstrate compliance with this Order of Approval. Records shall include the following: (a) monthly emissions of each HAP emitted, (b) monthly total of all HAP emitted, and (c) a rolling 12-month calculation of each HAP and total HAP emitted over the previous 12-month period. These records shall be maintained for no less than five years and made available to Puget Sound Clean Air Agency personnel upon request.
4. Kenworth shall notify the Puget Sound Clean Air Agency (Attn: Permit Certification), in writing, within 60 days after the end of each 12-month period if, during that period, emissions of any single HAP exceeds 9.0 tons or emissions of all HAP exceeds 22.5 tons. The report shall include emissions data for the time period for which these thresholds were exceeded.
5. This Order shall expire upon Puget Sound Clean Air Agency's determination that Kenworth has submitted a complete application for a modification to its air operating permit under Article 7 of Puget Sound Clean Air Agency Regulation I to add, modify, or delete HAP limits contained in Conditions 3 through 6.

APPEAL RIGHTS

Pursuant to Regulation I, Section 3.17 and RCW 43.21B.310, this Order may be appealed to the Pollution Control Hearings Board (PCHB). To appeal to the PCHB, an appeal must be filed with the PCHB and a copy served upon Puget Sound Clean Air Agency within 30 days of receiving this Order.

Alan Butler
Reviewing Engineer

Steven Van Slyke
Supervising Engineer

RESOLUTION NO. 1007

**RESOLUTION OF THE BOARD OF DIRECTORS
OF THE PUGET SOUND CLEAN AIR AGENCY**

**APPROVING: General Regulatory Order No. 8884
Limiting Hazardous Air Pollutant Emissions from**

**Kenworth Truck Company (Renton)
1601 North 8th Street/PO Box 9001
Renton, Washington 98055**

WHEREAS, Kenworth Truck Company (Kenworth) owns and operates a truck assembly plant located at 1601 North 8th Street in Renton, Washington, and at that plant operates paint booths in which surface coatings are applied to truck body components;

WHEREAS, any facility with potential emissions greater than or equal to 10 tons per year of any individual HAP, or greater than or equal to 25 tons per year of any combination of HAP, or greater than or equal to 100 tons per year of VOC, is required to obtain an operating permit pursuant to 40 CFR Part 70 and Chapter 173-401 WAC;

WHEREAS, in 2001, the facility reported air emissions of 2 tons of total hazardous air pollutants (HAP), less than 0.4 ton of which was methyl ethyl ketone, and 32 tons of volatile organic compounds (VOC). The HAP and VOC air emissions at Kenworth have been trending downward from a 1998 reported high of 66 tons total HAP, 23 tons of which were methyl ethyl ketone, and 193 tons of VOC. This reduction has been achieved by increased use of reformulated, zero HAP-content coatings and solvents;

WHEREAS, potential emissions may be restricted through enforceable emission limitations, including general regulatory orders;

WHEREAS, Kenworth has filed an application to voluntarily limit facility-wide air emissions of hazardous air pollutants in Section 112(b) of the federal Clean Air Act (HAP) from the truck manufacturing facility. Specifically, Kenworth has proposed limiting these emissions to no greater than 9.8 tons of any single listed HAP and no greater than 24.5 tons of all HAP during any 12 consecutive months. Kenworth has not proposed a reduction in their currently permitted VOC emission cap of 383 tons per year.

WHEREAS, the proposed Regulatory Order No. 8884 would limit facility-wide emissions of any individual HAP to less than 9.8 tons and facility-wide emissions of total HAP to less than 24.5 tons during any consecutive 12 months. The proposed Order would require Kenworth to monitor HAP-content of all compounds used in the manufacturing process at the facility, to calculate monthly emissions of HAP, and to prepare monthly records that demonstrate compliance;

WHEREAS, the Puget Sound Clean Air Agency Board of Directors is authorized to issue general regulatory orders to apply any applicable provision of Chapter 70.94 RCW or rules adopted thereunder, in accordance with Section 3.03 of Regulation I and WAC 173-400-091; and

WHEREAS, the proposed General Regulatory Order No. 8884 has been prepared and the public involvement process for issuing general regulatory orders in Section 3.03 of Regulation I has been followed, including publication of notices in newspapers of general circulation in the area where the facility is located,


WHEREAS, no requests for a public hearing were received, now, therefore,

BE IT RESOLVED BY THE BOARD OF DIRECTORS OF THE PUGET SOUND CLEAN AIR AGENCY:

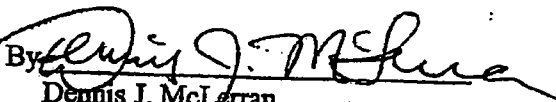
The Board of Directors does hereby issue General Regulatory Order No. 8884 and recommends that the Department of Ecology submit the Order to the U. S. EPA for inclusion in the State Implementation Plan.

PASSED AND APPROVED by the Board of Directors at a regular meeting of the Board this 24th day of July 2003.


PUGET SOUND CLEAN AIR AGENCY

By 
Bill Evans
Chair, Board of Directors

Attest:

By 
Dennis J. McLerran
Executive Director

Approved as to form:

By 
Laurie S. Halvorson
Agency Counsel